

## Series 1330-1331-1332-1333, rotary actuators

### Construction characteristics

End cap	UNI 5079 aluminium alloy casting
Central body	oxidised aluminium
Pinion	18 NiCrMo4 cemented and tempered
Rack	C43
Barrel	anodised aluminium Ra=0.3-0.5
Sliding shoe	acetal resin
Cushion bushings	hardened aluminium
Piston	vulcanized rubber block on steel core with incorporated permanent magnet or without magnet plus rear spacer for non magnetic version
Seals	NBR 80 shore rubber
Cushion adjustment screw	nickel plated steel
Rotating angle adjustment assy	nickel plated brass

### Operational characteristics

Fluid	Filtered air. No lubrication needed, if applied it shall be continuous.
Max. pressure	10 bar
Working temperature	-5°C - +70°C
Standard rotation	90° - 180° - 270° - 360°(+1°)
Rotating angle adjustment assy	±10° (±5° start position, ±5° end position)

Please follow the suggestions below to ensure a long life for these cylinders:

- use clean and lubricated air
- correct alignment during assembly with regard to the applied load so as to avoid radial components or bending the rod.
- avoid high speeds together with long strokes and heavy loads: this would produce kinetic energy which the cylinder cannot absorb, especially if used as a limit stop (in this case use mechanical stop device)
- evaluate the environmental characteristics of cylinder used (high temperature, hard atmosphere, dust, humidity etc.)

**Please note: air must be dried for applications with lower temperature.**

Use hydraulic oils H class (ISO VG32) for correct continued lubrication.

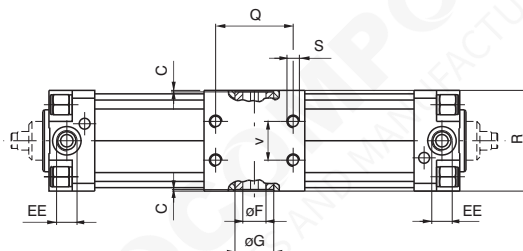
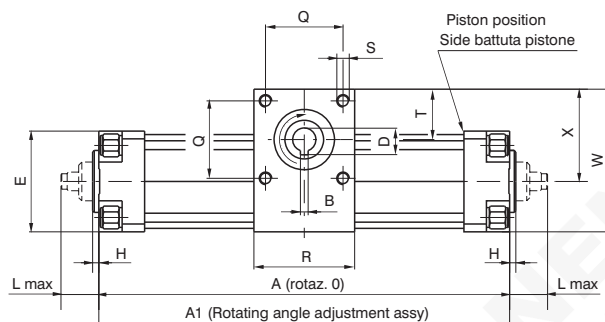
Our Technical Department will be glad to help.

Bore	32	40	50	63	80	100
Torque moments Nm/bar	0,9	1,7	2,9	5,55	13,2	23,8
Axis load max. kg.	8	10	10	12	18	22
Cushioning angle	60°	60°	50°	50°	40°	40°

### Female pinion version

Ordering code

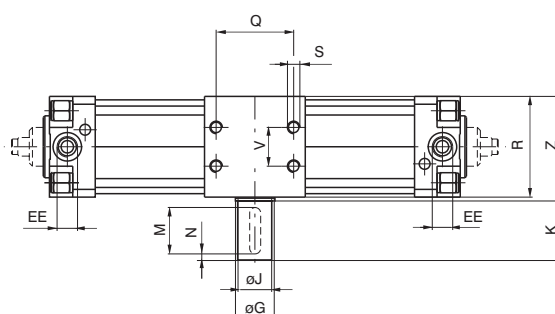
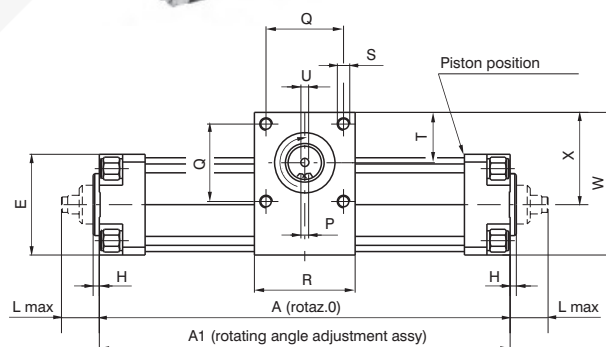
**1330.Ø.\*.01**  
magnetic  
**1331.Ø.\*.01**  
non magnetic  
**1330.Ø.\*.01R**  
magnetic with  
rotating adjustment  
angle  
**1331.Ø.\*.01R**  
non magnetic with  
rotating adjustment  
angle  
\* = rotating angle



### Male pinion version

Ordering code

**1332.Ø.\*.01**  
magnetic  
**1333.Ø.\*.01**  
non magnetic  
**1332.Ø.\*.01R**  
magnetic with  
rotating adjustment  
angle  
**1333.Ø.\*.01R**  
non magnetic with  
rotating adjustment angle  
\* = rotating angle



## Dimensions

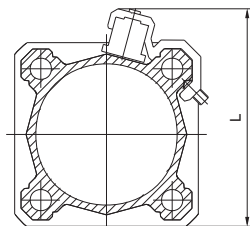
Bore	32	40	50	63	80	100
A rot. 0°	171	195	202	233	268	300
A rot. 90°	218	252	265	308	378	427
A rot. 180°	265	308	328	382	488	555
A rot. 270°	312	364	390	457	598	682
A rot. 360°	359	421	453	531	708	809
A1 rot. 0°	174	198	206	237	274	307
A1 rot. 90°	221	255	269	312	384	434
A1 rot. 180°	268	311	332	386	494	562
A1 rot. 270°	315	367	394	461	604	689
A1 rot. 360°	362	424	457	535	714	816
B	5	5	5	6	6	8
C	1	1	1	1	1	1
D	17,3	17,3	17,3	20,8	22,8	28,3
E	46	52	65	75	95	115
Ø F (H 7)	15	15	15	18	20	25
Ø G	25	25	25	30	40	55
H	4	4	4	4	4	4
Ø J (h 7)	14	14	22	25	30	35
K	30	30	40	40	50	50
L max.	23	23	28,5	28,5	34,5	34,5
M	25	25	35	35	45	45
N	2,5	2,5	2,5	2,5	2,5	2,5
P	5	5	6	8	8	10
Q	33	40	50	60	80	80
R	50	60	65	75	100	115
S	M6	M6	M8	M8	M10	M10
T	27,5	35	32,5	35,5	50	54,5
U	M5	M5	M6	M8	M8	M10
V	18	22	25	35	50	60
W	71	85	92	105	141	162
X	48	59	59,5	67,5	93,5	104,5
Z	51	61	66	76	101	116
EE	G 1/8"	G 1/4"	G 1/4"	G 3/8"	G 3/8"	G 1/2"
Piston stroke every 10 ° of rotation	2,61	3,14	3,49	4,14	6,11	7,07
Female Pinion weight g	rot. 90°	1450	2020	3050	4850	10000
	rot. 180°	1600	2240	3350	5350	11000
	rot. 270°	1750	2460	3650	5850	12000
	rot. 360°	1900	2680	3950	6350	13000
Male Pinion weight g	rot. 90°	1550	2150	3280	5150	10500
	rot. 180°	1700	2370	3580	5650	11500
	rot. 270°	1850	2590	3880	6150	12500
	rot. 360°	2000	2810	4180	6650	13500

## Magnetic sensors

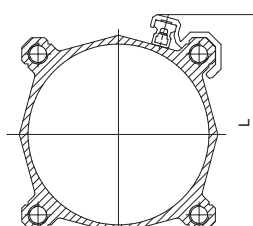
Sensors 1500.\_, RS.\_, HS.\_ series  
Mounting brackets codes 1320.\_ (A, B, C)

## Sensor brackets

Sensor brackets codes 1500._, RS._, HS._	Sensor brackets codes 1595.HAP	Bore	L
Code	Code		
1320.A	1320.ASC	Ø32	60
		Ø40	65
1320.B	1320.BSC	Ø50	77
		Ø63	87
1320.C	1320.CSC	Ø80	105
		Ø100	125
1320.D	1320.DSC	Ø125	145
1320.E	1320.ESC	Ø160	184
1320.F	1320.FSC	Ø200	222

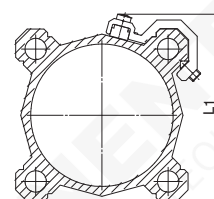


Sensors 1500.\_, RS.\_, HS.\_



Sensors 1595.HAP

Sensor brackets codes 1580._, MRS._, MHS._	Bore	L1
Code		
1320.AS	Ø32	48
	Ø40	54
1320.BS	Ø50	66
	Ø63	76
1320.CS	Ø80	96
	Ø100	112
1320.DSC	Ø125	145
1320.ESC	Ø160	184
1320.FSC	Ø200	222

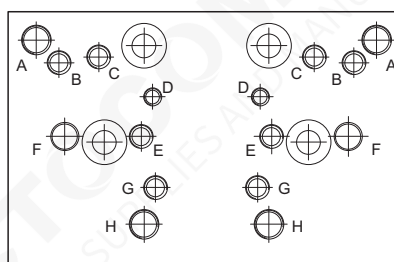


Sensors 1580.\_, MRS.\_, MHS.\_

**Sensors for microbore cylinders:** for technical characteristics and ordering codes see "Magnetic sensors" section

## Solenoid valves supports

This accessory permits to mount a valve or an electrovalve on a side of the cylinder. The plate can be fitted on the cylinder profiled barrel, and, on it, can be mounted either a threaded distributor or a base on which can be mounted an ISO distributor. Once installed the connections must be done with fittings and pipes. All of the threaded holes on the support plate are dedicated to different valves series as per attached drawing.

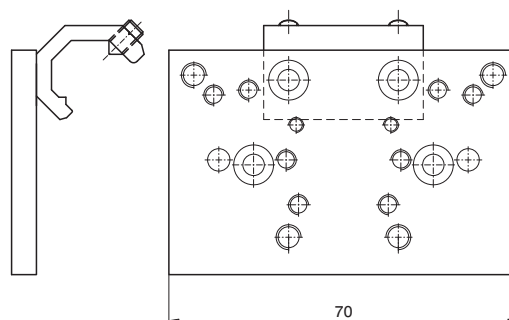


Fixing holes for valves series:

- A = 414/2
- B = 824
- C = 828, T488, 488, 484
- D = 2400
- E = 2600
- F = Bases for ISO distributors
- G = 858/2
- H = T424

### Ordering code

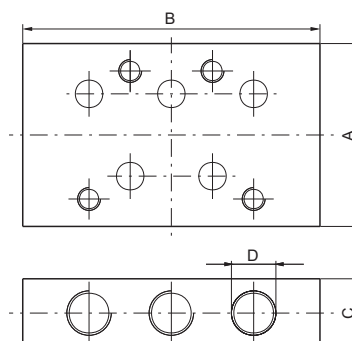
- 1320.15 (Ø32 - Ø40)
- 1320.16 (Ø50 - Ø63)
- 1320.17 (Ø80 - Ø100)
- 1320.18 (Ø125)
- 1320.19 (Ø160)
- 1320.20 (Ø200)



## Bases for ISO solenoid valves

### Ordering code

1320.21	bases for ISO 1 solenoid valves
1320.22	bases for ISO 2 solenoid valves



### Dimensions

		A	B	C	D
1320.21	bases for ISO 1 solenoid valves	40	75	15	G 1/8"
1320.22	bases for ISO 2 solenoid valves	50	95	20	G 1/4"