





7 GENERAL

SMC's ALMAG-IS is an insertion-type electromagnetic flowmeter designed to measure the fluid velocity of conductive liquids in applications where hot-tap or insertion installations are preferred. This insertion mag meter is available in four standard lengths and may be installed in any pipeline with internal diameters ranging from 2" to 120" (50~3000 mm) and in permanent locations where cost or space limitations preclude the use of conventional in-line style meters. Available pipe connections include hot-tapped, DIN and NPT threads. The ALMAGIS is designed for use with conductive fluids including water, raw sewage, and wastewater, clarified water, RAS, WAS, primary sludge and cooling tower water, as long as adequate lengths of straight pipe are available where the sensor is installed.

7 FEATURES

- Applicable sizes: 2"~120" (50~3000 mm)
- □ Operating pressure: ≤ 1.6MPa
- Velocity range of 0.5~10m/s
- Accuracy: ±1.5%
- Hot-tap sensor can be installed and retracted from process piping
- Conductivity of measured medium: ≤ 20 µs/cm
- Electrode materials: 316L, Hastalloy, Ti, Ni, Tantalum
- Maximum distance between sensor and converter: ≤50m
- NIST traceable calibration



7 SPECIFICATIONS

- Line Size : 2"~120" (50~3000 mm)
- Measuring Range : 0.5 10 m/s -bi-direction
- Connection : Weld, ball valve(threaded and flange)
- Accuracy : ±1.5% of reading (velocity v≥1m/s)
- Temperature up to 248 °F (120 °C) max.
- Pressure up to 230 psig (1.6 Mpa) max.
- Materials of Construction
- Transmitter housing : Aluminum
 - Probe: SS #304 (std), 316L, Ti
 - Electrode : 316L, HC-22, HB3, Ti
- Media Conductivity : > 20 µS/cm

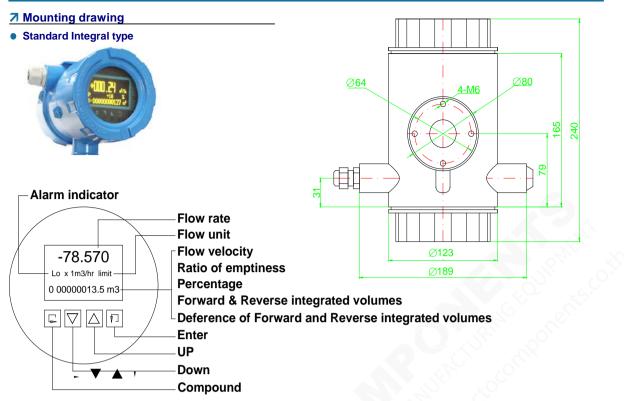
Cable Entry	: 2 X PG11
Ambient Temperature	: -13 to 140 °F (-25 to 60 °C)
Protection	: IP 65 - std
	IP 68 (Submersible) - only for remote
Grounding Resistance	: Must be $\leq 10 \Omega$
Power requirements	: 19-36 V _{DC} , 12-15W
	85-265 V_{AC} , 45-63 Hz, \leqslant 20W
 Outputs 	: 4-20mA, Pulse,
Communication	: RS232/485/HART, Modbus
Display	: Flow rate, flow velocity, percentage,
	Total flow
	Total flow

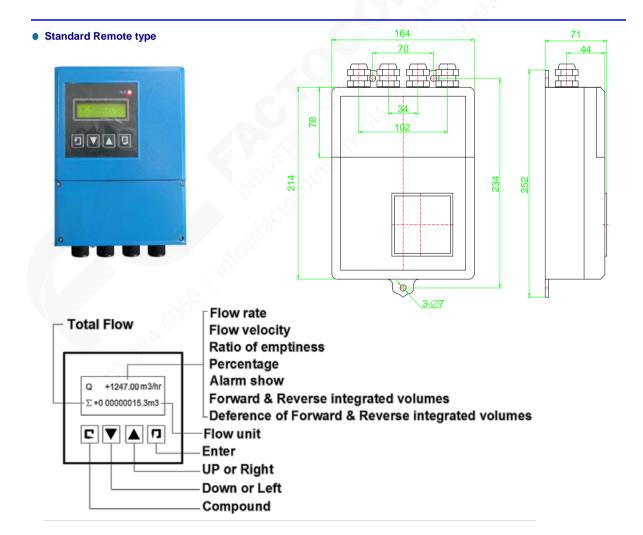
บริษัท แฟ็คโต คอมโพเนนส์ จำกัด | FACTO COMPONENTS CO., LTD.

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7 DIMENSIONS - Insertion

Calculation of Insertion Height for fixed and retractable types

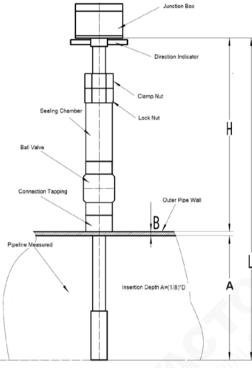
H = L - A - B

H --- insertion height, mm

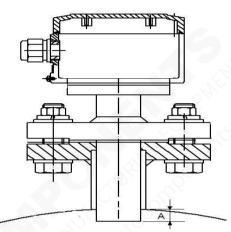
- L --- nominal length of the sensor; L=600mm, 900mm, 1200mm,1500mm
- A --- insertion depth (D/8), mm
- B --- thickness of the pipe wall, mm

Retractable type

Flanged type

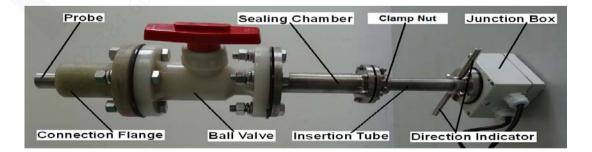


	Probe	DN Size Insertion Depth (1/8) *D					
Model	Length (mm)						
EMF-B-600	600	DN50 ~ DN1600					
EMF-B-900	900	DN450 ~ DN4800					
EMF-B-1200	1200	DN1400 ~ DN7200					
EMF-B-1500	1500	DN2000 ~ DN8000					



Insertion Depth A=(1/8)*D

Pipe Size	Insertion Depth (D)= pipe inner diameter							
DN50~DN150	(⅓)*D							
DN200~DN600	(½)*D or (½)*D							
DN700~DN8000	(½)*D							



Electromagnetic Flowmeter

** Please contact your local Smart Measurement application engineer

You also need to provide the following information:	You also need to	provide the following	g information:
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Type of Fluid	Please provide the name of your fluid						
Full Scale Flow	laximum and minimum flow rates; units must be in GPM, LPM or m ³ /hr, etc						
Line Size	Please provide pipe size as well connection type (flanged, threaded, etc)						
Pressure & Temperature	We will calibrate your flowmeter as close to your operating conditions as possible						

对 Model Selection Guide

ALMAG Series																
Example: ALMAGIS-BF-50-	0-3-IN-2.	5-65-0-	DC-0-E	EXI-NN	N-N	N										
ALMAGIS-	*_	*	*_	*		*-	*	*-	*	*-	*	*-	**_	**		Description
Weld	W															
Ball valve - Welded	BW															Connection
Ball valve - thread	BT															Connection
Ball valve - Flanged	BF															
2"~120" (DN50~DN3000)		**													J. A.	Size
304 stainless steel		-	0											5		0
316 stainless steel	316 stainless steel 1											Probe				
Ti			2													FIDE
Hastalloy C			3													
316 stainless steel			-	0							Jer.		Nº			
Nickel				1												
Hastalloy C				2												Electrode
Tan				3												
Ti				4												
Integral type						IN -			X	2						Transmitter
Remote type - with 5m cable	Э				F	RE										Tansmiller
Max Pressure 1.6Mpa					Ś		1.6	0								Pressure
IP65				S			6	65								Protection
IP68 flow body and IP65 trai	nsmitter,	only fo	or remot	te type	e	~C		68								Protection
Not Needed 0											Grounding rings					
11-40V _{DC} DC						Power supply										
85~265V _{AC} , 50/60 Hz AC						Power suppry										
Non communication 0							Communication									
HART 1																
RS485 - Modbus 2						Communication										
RS485 - Profibus DP 3																
None NX																
Explosion Proof - for integral type EXI							Explosion proof									
Explosion Proof - for remote	type											EXR				
Aluminum Enclosure, SS #3	04 probe												NN			Materials
None NN							Ontions									
With welding installation part WP						Options										