





# Conductivity sensor

- Compact variant for DN 15...DN 200
- Wide range of conductivity measurement thanks to different cells
- · Broad range of process connections with various fittings



Product variants described in the data sheet may differ from the product presentation and description.

#### Can be combined with



Type 8619 
multiCELL - Multi-channel and multi-function transmitter/controller



Type S020 • Insertion fitting for flow or analytical measurement

# Type description

The conductivity sensor consists of a compact probe with integrated electrodes. Four conductivity probes with different cell constants are available and offer a broad measurement range. The Pt1000 for automatic temperature compensation is integrated in the sensor housing.

The sensor delivers a raw signal and is fitted with a standard EN 175301-803 plug connector. The sensor has to be connected to the Bürkert transmitter/controller Type 8619 multiCELL via a 4x1.5 mm<sup>2</sup> shielded cable (maximum cable length of 10 m)

The conductivity sensor can be installed into a pipe by using Insertion fitting Type S020 which is available in different materials (details see data sheet Type S020). In its longer variant it can also be installed in tanks or containers by using an industrial immersion fitting.





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## General technical data

## **Product properties**

Make sure the device materials are compatible with the fluid you are using.

Further information can be found in chapte "3.1. Bürkert resistApp" on page 5.

Further information on the materials can be found in chapter "3.2. Material specifications" on page 6.

Non wetted p	parts
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PC Housing

Screw Stainless steel

PC Union nut

Pt1000 Stainless steel 1.4571 (316Ti) for variants with cell constant C=0.01 or C=0.1 cm

Female cable plug/male fixed Body, contact holder and cable gland in PA

plug Cable gland seal and flat seal in NBR

Wetted parts

Sensor holder **PVDF** 

Electrode Stainless steel 1.4571 (316Ti) for variants with cell constant C=0.01 or 0.1 cm<sup>-1</sup>

Graphite for variants with cell constant C = 1.0 or 10 cm<sup>-1</sup>

Pt1000 Stainless steel 1.4571 (316Ti) for variants with cell constant C=1 or 10 cm<sup>-1</sup>

Seal FKM (EPDM included in delivery)

Compatibility With fittings Type S020

See data sheet Type S020 ▶ for more information.

Pipe diameter DN 15...DN 200

**Dimensions** Further information can be found in chapter "4. Dimensions" on page 6.

Temperature sensor Pt1000 integrated within the holder

Through the connected multiCELL transmitter/controller Type 8619 Temperature compensation

See data sheet Type 8619 ▶ for more information.

Measuring range

Conductivity measurement 0.05 µS/cm...200 mS/cm (depending on cell constant)

Temperature measurement -50...+150 °C (-58...+302 °F)

Performance data

Conductivity measurement

Measurement deviation • Typical: 3 % of measured value · Max.: 5 % of measured value

Temperature measurement

±1°C Measurement deviation Measuring range resolution

0.1 °C

**Electrical data** 

Operating voltage None Raw signal, to be connected to the multiCELL transmitter/controller Type 8619. Output

See data sheet Type 8619 ▶ for more information. Voltage supply cable  $4 \times 0.25...1.5 \text{ mm}^2 \text{ shielded}$ 

Max. 10 m between Type 8220 and Type 8619

Medium data

Fluid temperature With fitting Type S020 in:

PVC: 0...+50 °C (+32...+122 °F)

• PP: 0...+80 °C (+32...+176 °F)

PVDF, stainless steel, brass: 0...+100 °C (+32...+212 °F)

See data sheet Type S020 ▶ for more information. Max PN 10

Fluid pressure

Further information can be found in chapter "5.1. Pressure temperature diagram" on page 8.

Process/Pipe connection & communication

G 2" for use with Type S020 Insertion fitting Process connection See data sheet Type S020 ▶ for more information. Electrical connection Female cable plug according to EN 175301-803









Approvals and conformities	
Directives	
CE directive Pressure equipment directive	Further information on the CE Directive can be found in chapter "2.2. Standards" on page 5.  Complying with article 4, paragraph 1 of 2014/68/EU directive  Further information on the pressure equipment directive can be found in chapter "2.3. Pressure
Environment and installation	Equipment Directive (PED)" on page 5.
	Operation and storage: 0+60 °C (+32+140 °F)
Ambient temperature	
Relative air humidity	≤80%, without condensation
Height above sea level	Max. 2000 m
Operating condition	Continuous
Equipment mobility	Fixed
Application range	Indoor and outdoor Protect the device against electromagnetic interference, ultraviolet rays and, when installed outdoors, against the effects of climatic conditions.
Degree of protection according to IEC/EN 60529	IP65 with cable plug mounted and tightened
Installation category	Category I according to UL/EN 61010-1
Pollution degree	Degree 2 according to UL/EN 61010-1







# Approvals and conformities

#### 2.1. Conformity

In accordance with the Declaration of Conformity, the product is compliant with the EU Directives.

#### 2.2. Standards

The applied standards which are used to demonstrate compliance with the EU Directives are listed in the EU-Type Examination Certificate and/or the EU Declaration of Conformity.

# 2.3. Pressure Equipment Directive (PED)

The device conforms to article 4, paragraph 1 of the Pressure Equipment Directive (PED) 2014/68/EU under the following conditions:

## Device used on a pipe

#### Note:

- The data in the table is independent of the chemical compatibility of the material and the fluid.
- PS = maximum admissible pressure (in bar), DN = nominal diameter of the pipe

Type of fluid	Conditions
Fluid group 1, article 4, paragraph 1.c.i	DN ≤25
Fluid group 2, article 4, paragraph 1.c.i	DN ≤32 or PS*DN ≤1000
Fluid group 1, article 4, paragraph 1.c.ii	DN ≤25 or PS*DN ≤2000
Fluid group 2, article 4, paragraph 1.c.ii	DN ≤200 or PS ≤10 or PS*DN ≤5000

## Device used on a vessel

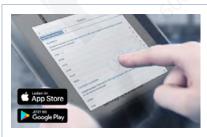
#### Note:

- · The data in the table is independent of the chemical compatibility of the material and the fluid.
- PS = maximum admissible pressure (in bar), V = vessel volume

Type of fluid	Conditions
Fluid group 1, article 4, paragraph 1.a.i	V>1 L and PS*V≤25 bar.L or PS≤200 bar
Fluid group 2, article 4, paragraph 1.a.i	V>1 L and PS*V≤50 bar.L or PS≤1000 bar
Fluid group 1, article 4, paragraph 1.a.ii	V>1 L and PS*V≤200 bar.L or PS≤500 bar
Fluid group 2, article 4, paragraph 1.a.ii	PS>10 bar and PS*V≤10000 bar.L or PS≤1000 bar

## **Materials**

# Bürkert resistApp



#### Bürkert resistApp - Chemical resistance chart

You want to ensure the reliability and durability of the materials in your individual application case? Verify your combination of media and materials on our website or in our resistApp.

Start chemical resistance check

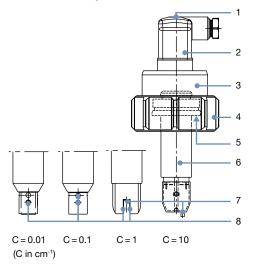








# 3.2. Material specifications

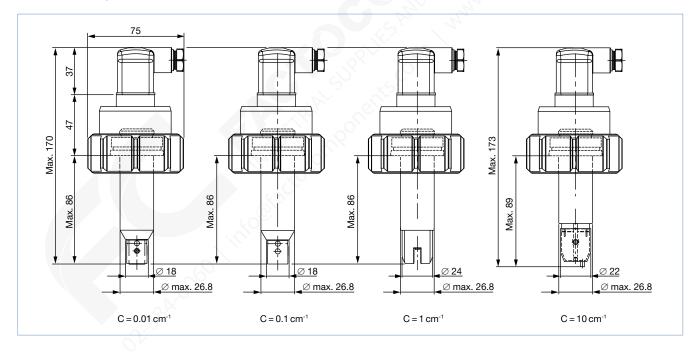


No.	Element	Material		
1	Screw	Stainless steel		
2	Female cable plug/male fixed plug	<ul><li>Body, contact holder and cable gland in PA</li><li>Cable gland seal and flat seal in NBR</li></ul>		
3	Housing	PC		
4	Union nut	PC		
5	Seal	FKM (EPDM included in delivery)		
6	Sensor holder	PVDF		
7	Electrode	<ul> <li>Stainless steel 1.4571 (316Ti) for cell constant C=0.01 or 0.1 cm<sup>-1</sup></li> <li>Graphite for cell constant C=1.0 or 10 cm<sup>-1</sup></li> </ul>		
8	Pt1000	Stainless steel 1.4571 (316Ti) for variants with cell constant C=1 or 10 cm <sup>-1</sup> (for other variants it is integrated within the sensor holder)		

# **Dimensions**

# 4.1. Compact variant

Dimensions in mm, unless otherwise stated



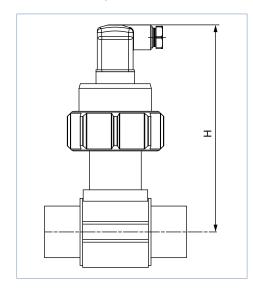




# 4.2. Compact variant installed in an Insertion fitting Type S020

#### Note:

Dimensions in mm, unless otherwise stated

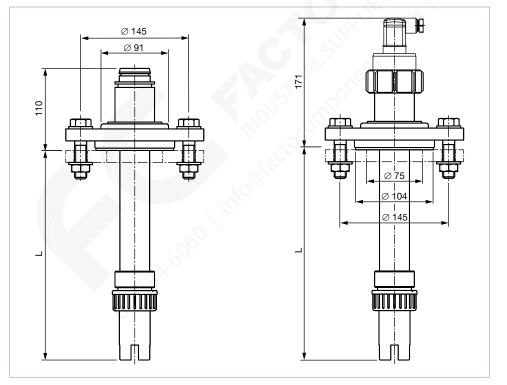


DN	H			
	T-Fitting	Plastic spigot 1.)	Metal spigot	
15	263.0	_	_	
20	160.5	_	_	
25	160.5	_	-	
32	164.0	-	_	
40	168.0	_	-	
50	174.0	_	172.2	
65	174.0	173.5	174.0	
80	_	181.0	180.0	
100	_	191.0	190.5	
125	_	-	201.5	
150	_	-	212.5	
200	_	-	233.0	

<sup>1.)</sup> Use fusion spigot connection (Article no. 418652, 418660 or 418644 in PP, PVDF or PE respectively) for orifice DN 65...DN 100.

# 4.3. Immersion fitting for extended variant of sensor

Dimensions in mm, unless otherwise stated



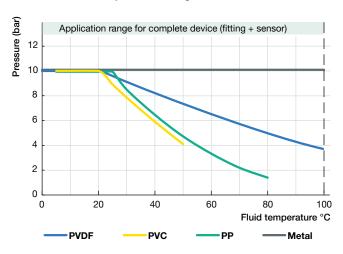






#### 5. **Performance specifications**

# 5.1. Pressure temperature diagram



# **Product installation**

# 6.1. Installation notes

## Device used on a pipe

#### Note:

The device Type 8220 is installed into a Bürkert Type S020 Insertion fitting and fastened with a union nut, see data sheet Type S020 ▶ for more information.

Installation example	Installation example
S	The compact conductivity sensor Type 8220 can be installed into any Bürkert Insertion fitting (Type S020). Select and install the required fitting onto the pipe, according to specific requirements of the sensor and fitting material (temperature and pressure). Then cautiously install the unit on the fitting and tighten with the nut.
	Further information on the assembly can be found in chapter "8.1. Product assembly" on page 10.
	With a cell constant C = 10 cm <sup>-1</sup> , the opening hole of the small channel must be located on the flow inlet side.

## Device used on a vessel

Installation example	Installation example
1	An industrial immersion fitting allows installation of the longer variant of the sensor having a cell constant C=0.01, 0.1 or 1 cm <sup>-1</sup> into tanks or containers.
12 51	The following lengths are available: 500, 1000, 1500, 2000 mm. Special lengths on request.
	Further information on the assembly can be found in chapter "8.1. Product assembly" on page 10.
	Further information on the required accessories can be found in chapter "9. Product accessories" on page 12.
T	



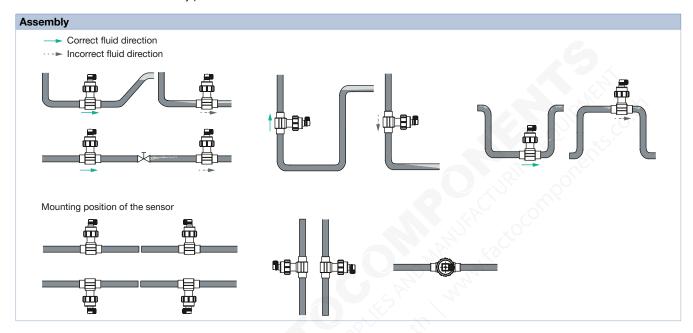


## 6.2. Mounting options

#### Device used on a pipe

#### Note:

- In order to get a reliable measurement, air bubbles must be avoided and the mounting location must ensure that the electrode is continuously and completely immersed in the flow stream.
- The device must be protected from heat, direct sunlight and other environmental influences.
- The sensor can be installed in any position.



#### **Product operation** 7.

# 7.1. Measuring principle

Conductivity is defined by the property of a solution to conduct electrical current. The charge carriers are ions (e.g. dissolved salts or acids).

In the simplest case the measurement cell consists of two metal electrodes which are set at a fixed distance apart and with a known specified surface. An AC voltage supplied from the connected transmitter/controller Type 8619 is applied to the electrodes. The measured current is a direct function of the quantity of ions contained in the solution, and with help of Ohm's law the conductivity is calculated. A 4...20 mA standard signal proportional to the conductivity is available as output signal at the connected transmitter.

There are many types of conductivity probes available, the measuring range of which varies greatly depending on the electrode assembly. To compensate for the geometry of the conductivity cell a cell constant is used: Conductivity [S/cm] = Measurement [S] x Cell constant [1/ cm].

The conductivity sensor can be equipped with 4 cells with different constants C=0.01; 0.1; 1 and 10 cm<sup>-1</sup>.

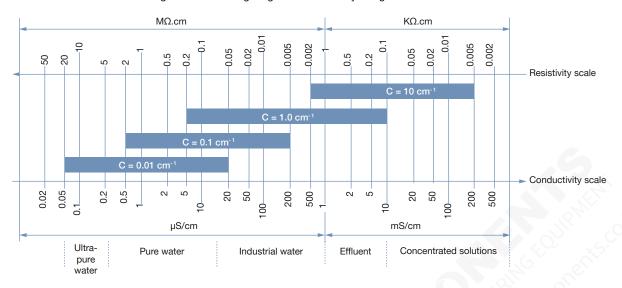


C in cm<sup>-1</sup>





The sensor is selected according to the measuring range and medium by using the table below..

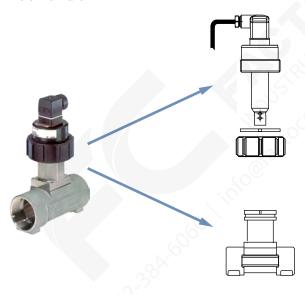


#### Product design and assembly 8.

# 8.1. Product assembly

## Device used on a pipe

The device Type 8220 is installed into a Bürkert Type S020 Insertion fitting and fastened with a union nut, see data sheet Type S020 ▶ for more information.

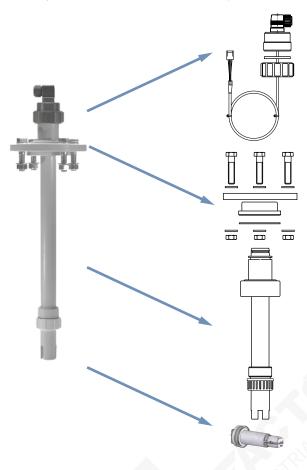






# Device used on a vessel

See chapter "9. Product accessories" on page 12 for more information on the accessories used.







#### 9. **Product accessories**

# 9.1. Accessory

# Note:

- To enable the use of conductivity sensors on a tank, use the following accessories.
- See chapter "8.1. Product assembly" on page 12 for further information on the product assembly of the conductivity sensor.

Accessory	Description
	Extension cable set with defined cable length (for pipe extension, to use with 8619 multiCELL transmitter/controller)
	Fastening set (flange DN 65 with stainless steel screws)
	Pipe extension made of PP, with different lengths
	Conductivity probe with various cell constants (with stainless steel or graphite electrode) for mounting with immersion fitting





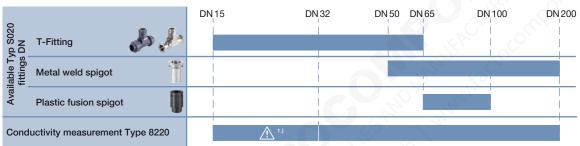
# 10. Networking and combination with other Bürkert products

# 10.1. Combination with transmitter/controller and fitting

## Example:



# 10.2. Combination with available Type S020 Insertion fittings DN



<sup>1.)</sup> Only use plastic fittings with true union process connection in analytical variant, with nut and solvent/fusion socket according to DIN 8063 (PVC), to DIN 16962 (PP) or to ISO 10931 (PVDF).

See data sheet Type S020 ▶ for more information.

# 11. Ordering information

# 11.1. Bürkert eShop



# Bürkert eShop - Easy ordering and quick delivery

You want to find your desired Bürkert product or spare part quickly and order directly? Our online shop is available for you 24/7. Sign up and enjoy all the benefits.

Order online now



## 11.2. Recommendation regarding product selection

#### Device used on a pipe

A complete conductivity measurement equipement consists

A complete conductivity measurement equipment consists of a conductivity sensor Type 8220, a multiCELL transmitter/controller Type 8619 and a Bürkert Insertion fitting Type S020.

See data sheet Type S020 ▶ and data sheet Type 8619 ▶ for more information.

Three different components must be ordered in order to select a complete device. The following information is required:

- Article no. of the desired conductivity sensor Type 8220 (see chapter "11.4. Ordering chart" on page 14)
- Article no. of the desired multiCELL transmitter/controller Type 8619
- Article no. of the selected Insertion fitting (DN 15...DN 200) or measuring chamber Type S020

#### Device used on a vessel

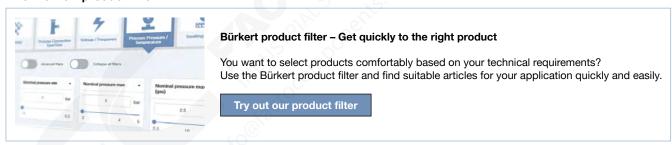
A conductivity sensor Type 8220 for tank installation is made up of a conductivity probe, an immersion fitting which is consisting of a pipe extension, an extension cable set for pipe extension and a fastening set (flange DN 65 with stainless steel screws) and has to be connected to a multiCELL transmitter/controller Type 8619 (see chapter "9. Product accessories" on page 12).

See data sheet Type S020 ▶ and data sheet Type 8619 ▶ for more information.

Five different components must be ordered in order to select a complete device. The following information is required:

- Article no. of the desired conductivity probe only probes with cell constant C=0.01, 0.1 and 1 are available (see chapter "11.5. Ordering chart accessories" on page 15)
- Article no. of the pipe extension (see chapter "11.5. Ordering chart accessories" on page 15)
- Article no. of the extension cable set for the pipe extension (see chapter "11.5. Ordering chart accessories" on page 15)
- Article no. of the fastening set (flange DN 65 with stainless steel screws, see chapter "11.5. Ordering chart accessories" on page 15)
- Article no. of the desired multiCELL transmitter/controller Type 8619

## 11.3. Bürkert product filter



# 11.4. Ordering chart

Cell constant	Measuring range	Electrode material	Electrical connection	Article no.
[cm <sup>-1</sup> ]				
0.01	0.05 μS/cm20 μS/cm	Stainless steel	Cable plug (according to	426872 ≒
0.1	0.5 μS/cm200 μS/cm		EN 175301-803)	426873 ≒
1	5 μS/cm10 mS/cm	Graphite		426874 ≒
10	0.5 mS/cm200 mS/cm			426875 ≒







# 11.5. Ordering chart accessories

Description	Article no.
Set with two cable glands $M20 \times 1.5$ , two neoprene flat seals for cable gland or plug, two screw plugs $M20 \times 1.5$ and two multi-way seals $2 \times 6$ mm	449755 ≒
Set with a green FKM seal and a black EPDM seal	552111 🛱
Fastening ring (open) for Type S020 Insertion fitting	619205 🖼
PC union nut for Type S020 Insertion fitting	619204 🛱
Female cable plug, 4-pin (3 conductors + protective conductor), form A according to DIN EN 175301-803 with cable gland ( <b>Type 2518</b> ▶)	572264 ≒
Female cable plug 32 mm, 4-pin (3 conductors + protective conductor), form A according to DIN EN 175301-803, with NPT ½" reduction without cable gland ( <b>Type 2509</b> )	162673 ≒
Pipe extension made of PP, length: 0.5 m	419567 🛱
Pipe extension made of PP, length: 1.0 m	419568 🖫
Pipe extension made of PP, length: 1.5 m	419569 🛱
Pipe extension made of PP, length: 2.0 m	419570 🛱
Fastening set (flange DN 65 with stainless steel screws)	413615 📜
Conductivity probe C=0.01 (with stainless steel electrode) for mounting with immersion fitting	633367 📜
Conductivity probe C=0.1 (with stainless steel electrode) for mounting with immersion fitting	631647 📜
Conductivity probe C=1 (with graphite electrode) for mounting with immersion fitting	418217 🖫
Factory certificate of 2-point conductivity calibration	550675 🛱
Extension cable set including a 0.7 m cable (for pipe extension with a length ≤ 0.5 m for use with Type 8619 multiCELL transmitter/controller)	437615 🔄
Extension cable set including a 1.7 m cable (for pipe extension with a length ≤ 1.5 m for use with Type 8619 multiCELL transmitter/controller)	437617 ≒
Extension cable set including a 2.2 m cable (for pipe extension with a length ≤ 2.0 m for use with Type 8619 multiCELL transmitter/controller)	437618 ≒

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